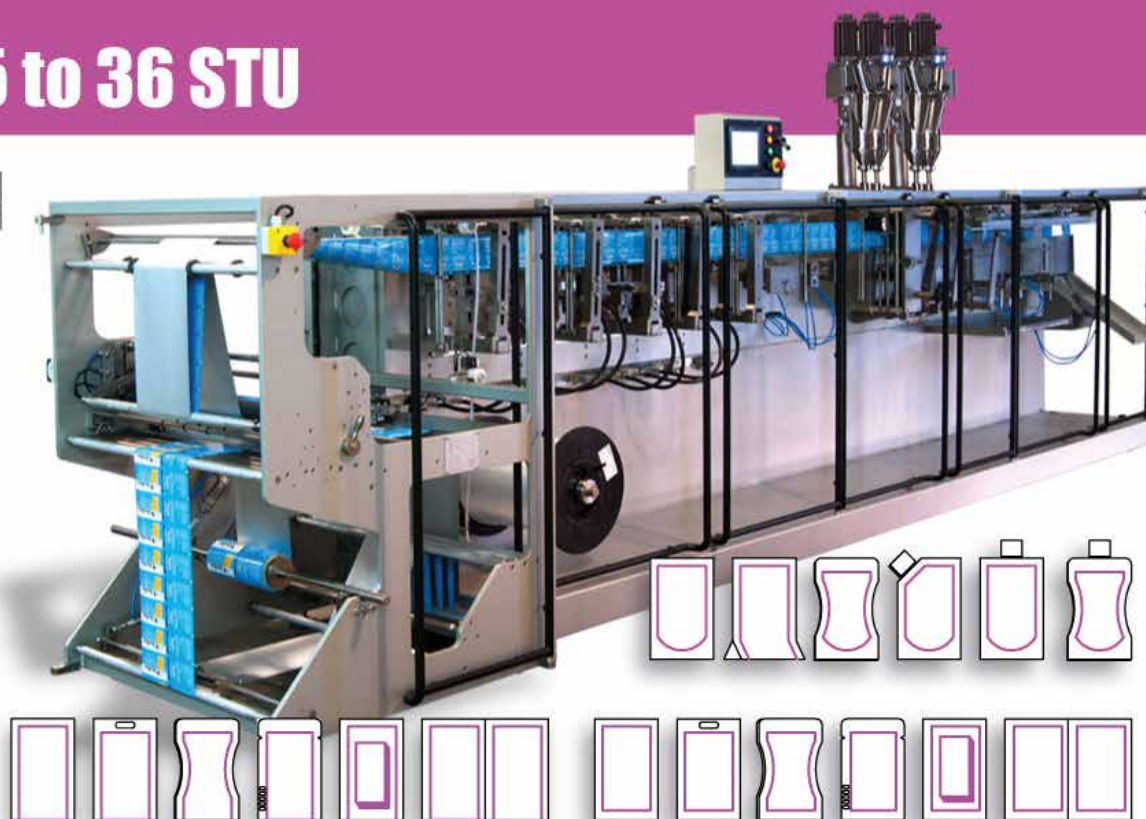


T - H 15 to 36 STU

Stand
Up
Series



General description

The machine model T-H 15 to 36 STU are automatic horizontal, form II and seal machine designed in both simplex and duplex version.

It can automatic form three and four sided sachets to pack a wide range of powder, granulated, solid, low and high viscosity liquid product.

Form a roll stock of thermo-sealable material, intermittent folds first the material into a 'V' and then forms, II, and close the sachets, moving them as a group to the cutting station.

Depending on the products and application, can be coupled with:

Auger filler for powder products such as: instant coffee, pharmaceutical, ect. . .

Volumetric cup for granulated products.

Piston pump filler for low and high viscosity liquid product.

| STU Series | T - H 15 STU | | T - H 20 STU | | T - H 27 STU | | T - H 30 STU | | T - H 36 STU | |
|------------------------------|--|--------------|---------------------|---------------|---------------------|---------------|---------------------|---------------|---------------------|---------------|
| Technical Data | Simple | Duplex | Simple | Duplex | Simple | Duplex | Simple | Duplex | Simple | Duplex |
| Production (packs/minute) | 80-100 | 160-200 | 60-80 | 120-160 | 60-80 | 120-160 | 50-60 | 100-120 | 50-60 | 100-120 |
| Dimensions: (width x length) | | | | | | | | | | |
| • Minimum | 50 x 60 | 50 + 50 x 60 | 60 x 80 | 60 + 60 x 80 | 80 x 100 | 80 + 80 x 100 | 100 x 100 | 100+100 x 100 | 100 x 100 | 100+100 x 100 |
| • Maximum | 150 x 200 | 75+75 x 200 | 200 x 300 | 100+100 x 300 | 270 x 300 | 135+135 x 300 | 300 x 350 | 150+150 x 350 | 360 x 400 | 180+180 x 400 |
| Volume c.c. (In each sachet) | 1 to 300 | 1 to 130* | 10 to 1500 | 10 to 700* | 10 to 2500 | 10 to 1100* | 10 to 3000 | 10 to 1400* | 45 to 3000 | 45 to 1250* |
| Consumption | 5.9 Kw* | | 6 Kw* | 6.9 Kw* | 6.9 Kw* | 7.5 Kw* | 6.9 Kw* | 7.5 Kw* | 6.9 Kw* | 7.5 Kw* |
| Voltage | 380 V - Three - phase - Neutral + Ground 50 Hz | | | | | | | | | |
| Coil Size: | | | | | | | | | | |
| • Maximum diameter | 550 | | 550 | | 550 | | 550 | | 550 | |
| • Maximum width | 450 | | 760 | | 760 | | 860 | | 960 | |
| • Core diameter | 70 - 75 | | 70 - 75 - 150 | | 70 - 75 - 150 | | 70 - 75 - 150 | | 70 - 75 - 150 | |
| Machine dimensions | 4617 x 1570 x 1050* | | 6850 x 1570 x 1150* | | 5500 x 1570 x 1050* | | 6000 x 1570 x 1050* | | 6500 x 1570 x 1050* | |
| Weight | 4000* | | 4600* | | 4800* | | 5000* | | 5300* | |
| Operators | 1 | | 1 | | 1 | | 1 | | 1 | |

* Without accessories